

SUCCESS STORY

PepsiCo

Industry:
Food & Beverage

Location:
Oakland, CA

Reusables Used:
Plastic Pallets



Company Snapshot:

Bottles Gatorade in this 157,000-square-foot facility.
Gatorade is the best selling sports drink in the U.S.

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Before: Out-of-spec wooden pallets would get jammed in the production line, wasting labor and causing equipment downtime and product losses.

After: Switched to leasing reusable plastic pallets for the same cost as wooden pallets. The dimensions of the plastic pallets are more consistent, enabling them to move through the production line without a hitch.

Adjustments made: Installed \$1,000 worth of photo sensors so the system could read the new pallets.



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Results:

- ✓ Significant cost savings from reduced product damage and equipment downtime
- ✓ Minimizes labor needed to sort out bad pallets
- ✓ Improves worker safety
- ✓ Conserves forest resources and lowers CO₂ emissions

