# Reusable Transport Packaging What it Can Do for Your Business

A 30-minute presentation Facilitated by:

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## What we'll cover:



- 1. Reusable Transport Packaging
- 2. Benefits of Reusable Transport Packaging
- 3. What Makes a Good Candidate for Reusables?
- 4. Technical Assistance Available

## Top 5 Materials Businesses throw away...

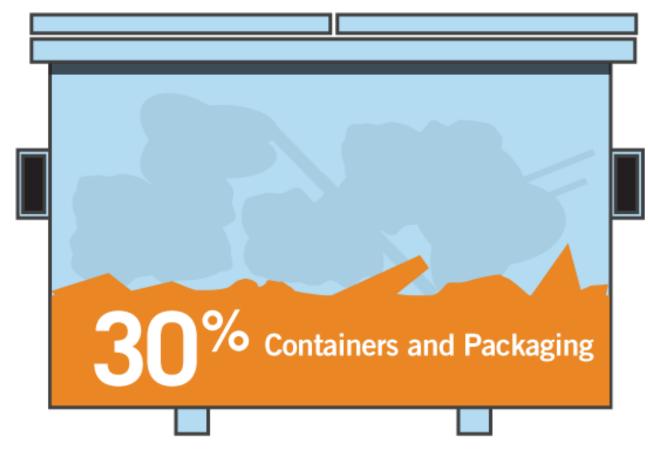
- Food waste
- 2. Other paper
- 3. Cardboard boxes
- 4. Wood pallets
- 5. Film plastics, e.g. stretch wrap

...and they're paying for each piece.



## Packaging in U.S. Solid Waste

Disposable containers & packaging are 30% of North America's Municipal Solid Waste (MSW)



Total MSW Generation (by category), 2008 250 million tons (before recycling)

# Transport Packaging is used to move components, finished products or raw materials

#### Traditional pallets & boxes





#### Reusable alternatives





# Transport Packaging is used to move components, finished products or raw materials



## Transport Packaging is used to move components, finished products or raw materials

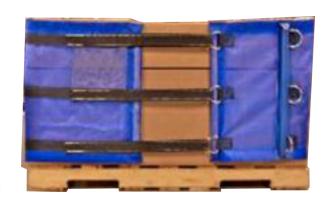
#### Other transport packaging





#### Reusable alternatives







## Reusable Transport Packaging

- Durable construction
- Typically never disposed of by the recipient
- Repeated use lifetime is measured in years
- Can include special features

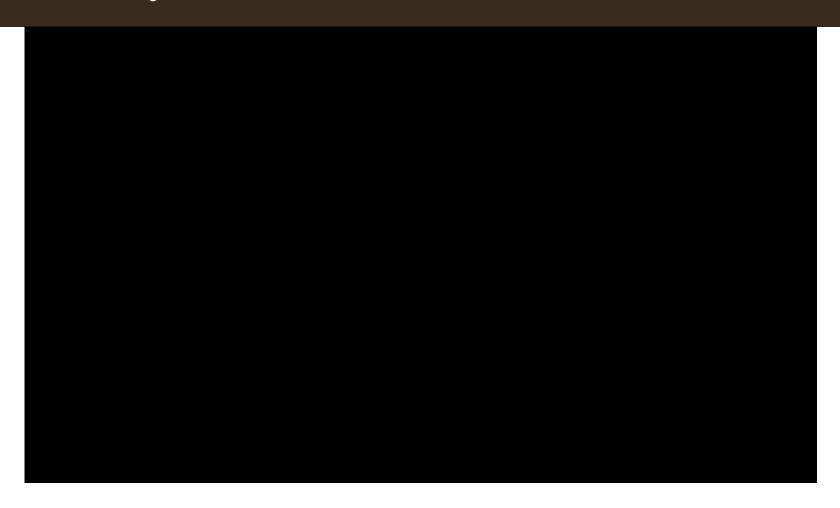


## Benefits of Reusables



- Cost savings
- ✓ Better efficiency
- ✓ Better worker safety/ergonomics
- ✓ Better product protection
- Improved environmental performance
   & corporate responsibility

## Safeway



https://www.youtube.com/watch?

v=CrCLRsWQtx0

## Ghirardelli Chocolate





#### **Industry**:

**Food Manufacturing** 

#### Location:

San Leandro, CA

#### **Reusables Used:**

Reusable Handhelds & Totes

#### **Company Snapshot:**

Premium chocolate manufacturing facility with 360 employees, a rich heritage and \$400 million annual revenue. Ghirardelli controls entire process, from cocoa bean to finished product.

## Ghirardelli Chocolate

**Before:** Recurring purchase of 4,500 fiber drums/year for delivery of one liquid ingredient. Drums are landfilled. Not recyclable or compostable.

Before



**After:** Trip lease program developed for delivery of ingredients in reusable totes.



## Ghirardelli Chocolate

#### Results:

- Eliminating 46 tons/yr of fiber drum waste
- ✓ Preventing 59 tons/yr of food from going to landfill
- Eliminating use of 1,100 wooden pallets/ yr
- ✓ Reduce stretch wrap use by 54,000 ft/yr
- ✓ GHGs estimated to eliminate 294 MTCO₂E/yr



## PepsiCo

#### **Industry**:

Food & Beverage

#### Location:

Oakland, CA

#### **Reusables Used:**

Plastic Pallets





#### **Company Snapshot:**

Pepsico bottles Gatorade in this 157,000-square-foot facility. Gatorade is the best selling sports drink in the U.S.

## PepsiCo

#### Before:

- Pallets jamming the production line
- Wasted labor
- Equipment downtime
- Product losses

#### After:

- Leasing reusable plastic
- Plastic pallets uniform in dimensions
- Virtually eliminated production line jams

Adjustments made: Installed \$1,000 worth of photo sensors so the system could read the new pallets.



## PepsiCo

#### Results:

- ✓ Significant cost savings from reduced product damage and equipment downtime
- Minimizes labor needed to sort out bad pallets
- ✓ Improves worker safety
- ✓ Conserves forest resources and lowers CO₂ emissions



## Veritable Vegetable

#### **Industry**:

Food & Beverage

#### Location:

San Francisco

#### **Reusables Used:**

Plastic Pallets and mesh wraps

#### **Company Snapshot:**

120 employees, distributes high quality organic fruits and vegetables, active base of 500 customers and 220 vendors.





## Veritable Vegetable

#### Before:

- Wooden pallets required 700 miles of plastic wrap per year.
- Used worker time to collect and bale discarded wrap.

#### After:

- Reusable mesh wraps and plastic pallets.
- The pallets and wraps are easier to use and produce less waste.



## Veritable Vegetable

#### Results:

- ✓ 20 annual tons of GHG avoided, equal to taking 4 cars off the road/year
- ✓ Improved ergonomics for staff
- Practice in line with company's philosophy
- ✓ Significant cost savings from avoided shrink wrap purchases



# Are reusables right for your organization?







## The Use Reusables Campaign



- Helping businesses convert to reusable packaging.
- Reducing GHG emissions and solid waste from limiteduse transport packaging materials.

Brought to you by:







## "Use Reusables" Resources



- √ Technical assistance
- ✓ Cost Benefit Analysis
- ✓ Vendor facilitation & referral

## Financial Analysis Tools

Net	Present Value (	NPV)		NPV = sum of the discounted net cash flows			
Company: ABC Roasting Company							
	Assumptions			Enter Values			
	Equipment purchased:			66 straight wall plastic containers, 2 hoppers			
	Included in financial analysis:						
	Purchases avoided:			\$85/week of cardboard boxes or \$4,250/year			
	Labor savings:			\$15/hour * 8 hours/week or \$6,000/year			
	Not included in financial analysis:						
	Large customer's purchases avoided:			\$160/week on poly bags or \$8,000/year			
	Large customer's labor savings:			\$15/hour * 8 hours/week or \$6,000/year			1
	Benefits			Costs	Costs		•
Year	Description	Ben	efits Value	Description	Value	Net Cash Flow	
0				Equipment costs	\$ 4,135	(\$4,134)	]
1	Purchases avoided	\$	4,250				
	Labor savings	\$	6,000				
	Year 1 Total	\$	10,250	10% replacement	\$ 413	\$9,837	
2	Purchases avoided	\$	4,250				
	Labor savings	\$	6,000				
	Year 2 Total	\$	10,250	10% replacement	\$ 413	\$9,837	
3	Purchases avoided	\$	4,250				
	Labor savings	\$	6,000				
	Year 3 Total	\$	10,250	10% replacement	\$ 413	\$9,837	
4	Purchases avoided	\$	4,250				

where:

r = discount rate

t = year

n = analytic horizon (in years)

#### Input | Charts |

#### Reusables Cost Comparison Tool

This model compares basic cost differences of one way corrugated packaging and reusable plastic packaging. The model uses basic assumptions and requires you to input various cost components. While the model uses factual inputs from prospective users it is intended to offer guidance and not an absolute indication of exact cost benefits. More specific models are available to determine specific cost benefits once an overall feel for expected costs are understood.

	Corrugate	Reusable Hand	Handheld Container		
Purchase Price			* average values, your cost will vary		
Enter your actual cost for a corrugated carton, and the cost of a comparably sized reusable container. Default values are provided.	Corrugated carton	1.00	Container price	7.50	
Enter the cost of tape or other materials used to seal each carton.	Tape per carton  Total purchase cost	0.02 \$1.02			

#### **Dwell Time**

"Dwell time" is the amount of time in days that a reusable packaging container will be held at various stages in your supply or distribution chain. In addition to time at your facility, be sure to also enter time at any distribution centers, transit time, time at the destination, and time for preparing and returning the container for reuse. All times are in full days. (Leave lines blank for rows that do not apply to your situation)

## Analyzing GHG impact

- EPA's WARM model is used to determine GHG reductions
- Biggest factors affecting GHG reduction potential are:
   Project size, material replaced, and how materials were discarded

	GHG Reductions
Material	(MTCO <sup>2</sup> E/ton)
Cardboard (boxes, drums)	5.5 (2.5 if recycled)
Plastic Wrap (pallet wrap)	1.8 (0.84 if recycled)
Wood (pallets)	1.3

## Join a community of industry leaders!





















### Interested?

Use Reusables representatives are available to help:

- Assess opportunities at your company & identify potential projects
- Estimate the cost savings
- ✓ Conduct an on-site assessment if needed (SF Bay area)

## Website: UseReusables.org

- Reusables Basics
- Cost Analysis Tools
- Equipment & Service
   Providers
- Case Studies/Videos





#### Reusable Transport Packaging

What it is and how it can help you. « Watch the 3 minute intro video.

#### Featured Case Study: Tesla Motors & Veritable Vegetable



Boosting efficiency in manufacturing and distribution with reusable transport packaging (5:57)

View All Case Studies »

#### Are Reusables Right For You?

Find out if Reusables make sense for your company with our Assessment Checklist and Cost Calculator Tool. Rews & Events

Grant funding now available! Applications due 8/15. More information

Join a free 30-minute webinar to learn about reusables and available grants Two dates available: 7/15 & 7/24

Register Here

#### Stay Informed

Be the first to learn about relevant news and events!

Sign Up Now



## Questions?

Visit our website <a href="www.UseReusables.Org">www.UseReusables.Org</a> or contact us:

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## How do you use transport packaging?

## **Shipping**

- ☐ Do you procure transport packaging, then pack & ship goods in TP using:
  - A. Closed loop shipping (local route "milk run", producer > DC > producer or DC > stores > DC)OR
  - B. Open loop shipping (one-way full truckload shipping <500 miles)

    OR
  - C. Internal use (work-in-process)

## How do you use transport packaging?

## Receiving

- ☐ Do you receive & unpack goods in transport packaging:
  - A. From another division of the same company *OR*
  - B. From a supplier with RTPs as an available option *OR*
  - C. From a supplier for which you have sufficient buying power to influence the transport packaging toward RTPs)